



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D119-756-111
Job Sheet 179290



Part No: D119-756-111

Job Qty: 1 ea

Part Name: AW119 Basket Fixed Provisions - DART Crosstube Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/15/18

Job Tracking No:

Due Date: 6/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 15-*07-14 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/28/18	0.00	0.00	Start Up Stores/Pkg-1		4S
110	Packaging	1 pcs		6/28/18	0.00	0.00	Packaging1-1		9-89 JUN 29 2018
120	QC	1 pcs		6/28/18	0.00	0.00	QC4		9-89 JUN 29 2018
125	DC	1 pcs		6/28/18	0.00	0.00	DC		JRB DAS 28
130	Packaging	1 pcs		6/28/18	0.00	0.00	Packaging3-1		21 9-89
140	QC21-FG	1 Ea		6/28/18	0.00	0.00	QC21		21 9-89

Part Op 125 - Photocopy bluefile & type labels per PPP D119-756-111 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D119-756-111 Location :

JUN 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5068604
AN4-22A	Bolt	2 Ea (2 ea)	90-Start up Operation	5021794
D2732-032	Rubber Cushion - 3.2"	4 Ea (4 ea)	90-Start up Operation	5011120
D5283-041	Basket Clamp Assembly	1 Ea (1 ea)	90-Start up Operation	F165835
D5283-043	Basket Clamp Assembly	1 Ea (1 ea)	90-Start up Operation	F165771
D5283-11	Basket Clamp	1 Ea (1 ea)	90-Start up Operation	5085198
D5283-7	Basket Clamp	1 Ea (1 ea)	90-Start up Operation	F163778
D5287-1	Clevis	2 Ea (2 ea)	90-Start up Operation	F165779
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	F134664
NAS1149D0463J	Washer	14 Ea (14 ea)	90-Start up Operation	5067898
				5067900

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	2	314	0
	AN4-22A	2	66	0
	D2732-032	4	19	0
	D5283-041	1	1	0
	D5283-043	1	0	0
	D5283-11	1	2	0
	D5283-7	1	2	0
	D5287-1	2	4	0
	MS21042L4	4	2,573	0
	NAS1149D0463J	14	4,472	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Part No. _____		Rework ☐		Skid-tube ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Machining ☐		Quality ☐	
Date: _____		Use-as-is ☐		Thermoforming ☐		Other ☐	
		Accepted Unapproved ☐		Large Fab ☐		Rec/Store/Packaging ☐	
				Composite ☐		Supplier ☐	
				QTY Effective: _____		Water Jet ☐	
				Disposition		Prod. Eng. Coord. ☐	
						Rec/Store/Packaging ☐	
						Supplier ☐	
						MRB (QSI042) Approval ☐	
						Completed By ☐	
						Lead hand / Supervisor ☐	
						Approval Verification ☐	
						QC / QA Coordinator ☐	
						Approval ☐	

Container No: S088518
Part: D119-756-111
Job No: 179290
Serial No/Batch: S088518
Revision:
Inspector:
Exp Date:
Instructions:

Date: 06/29/18

Environment		No Re-Verification		FAULT CATEGORY			
Design	☐	Operator	☐	Pressure/Forced	☐	Temperature/Cure	☐
Doc/Data	☐	Offset/Setup	☐	Bending	☐	Set-up	☐
Equip/Tooling	☐	Supplier	☐	Centre Not Concentric	☐	BOM/Route	☐
Handling/Pre	☐	Training	☐	Cracks	☐	Broken/Damage/Defect	☐
Material	☐	Use for Testing	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Internal Transport	☐	Poor Information	☐	Cuffs	☐	Contamination	☐
Tribal Knowledge	☐	Rushing	☐	Crushing	☐	Countersink	☐
LOA	☐	Product Improvement	☐	Heat Treat	☐	Cut Too Short	☐
Substation	☐	Process Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Past Expiry Date	☐	Manufacturing Process	☐	Marks/Chatter	☐	Drill Holes	☐
Misidentified	☐	Past Due	☐	OTHER: _____	☐		☐

Part Specifications

Specifications could not be found.

Plex 6/15/18 2:40 PM Dart.lajeunesse.marie

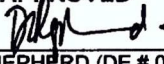
6.0 PARTS LIST:

QTY -111	PART NUMBER	DESCRIPTION
X	D119-756-111	CLAMP KIT
4	D2732-032	RUBBER CUSHION
1	D5283-7	CLAMP
1	D5283-11	CLAMP
1	D5283-041	CLAMP ASSY
1	D5283-043	CLAMP ASSY
2	D5287-1	CLEVIS
2	AN4-16A	BOLT
2	AN4-22A	BOLT
14	NAS1149D0463J	WASHER
4	MS21042L4	NUT

QTY- 011	PART NUMBER	DESCRIPTION
X	DSI 9729-011	CLEVIS KIT
2	D5287-1	CLEVIS

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 15.07.02
CERT. NO.: SH06-39
ISSUE NO.: 2

DESIGN	DB/
DRAWN	DB/
CHECKED	13
MFG. APPR.	N/A
APPROVED	WM
DE APPR.	
DATE	15.07.02

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

DSI 9729

REV. A

SHEET 4 OF 4

TITLE **COMPATIBILITY WITH
DART CROSSTUBES**

SCALE

NTS

COPYRIGHT © 2015 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.